DECLARATION AND POWER OF ATTORNEY

As a below-named inventor,	I hereby	declare	that:
----------------------------	----------	---------	-------

My residence, post office address, and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

METHOD AND APPARATUS FOR PRODUCING STRANDED ALUMINUM CABLES

	is attached	hereto.			
		n	as		
	Application Serial and was amended				
	and was amenaea		oplicable)		
	ite that I have reviewed and, including the claims, as an				
		0.50	•	•	
	ge the duty to disclose to the lity as defined in Title 37, C				
to patentabile I hereby cla Iny foreign Identified be		ode of Federal under Title 35, inventor's ce for patent or	Regulations, Sec United States C rtificate listed be inventor's certifi	ction 1.56. Code, Secti elow and	on 119 o have also
to patentabile I hereby cla Iny foreign Identified be Idate before	lity as defined in Title 37, Coim foreign priority benefits application(s) for patent or low any foreign application	ode of Federal under Title 35, inventor's ce for patent or	Regulations, Sec United States C rtificate listed be inventor's certifi	ction 1.56. Code, Secti elow and cate havin	on 119 o have also ng a filin
to patentabile I hereby cla any foreign identified be date before	lity as defined in Title 37, Coincille 37, C	ode of Federal under Title 35, inventor's ce for patent or	Regulations, Sec United States C rtificate listed be inventor's certifi	ction 1.56. Code, Secti elow and	on 119 o have also ng a filing
hereby cla any foreign identified be date before Prior Foreig	im foreign priority benefits a application(s) for patent or low any foreign application that of the application on when Application(s) Number	under Title 35, inventor's ce for patent or nich priority is Country United States	Regulations, Sec United States Contificate listed be inventor's certifical claimed:	ction 1.56. Code, Sectivelow and Scate having Yes	on 119 o have also g a filing Claimed No
hereby cla hereby cla my foreign dentified be late before	im foreign priority benefits a application(s) for patent or low any foreign application that of the application on when Application(s) Number	under Title 35, inventor's ce for patent or nich priority is Country United States	Regulations, Sec United States Contificate listed be inventor's certifical claimed:	ction 1.56. Code, Sectivelow and Scate having Yes	on 119 o have also g a filing Claimed No

Application Serial No.

I hereby claim the benefit under Title 35, United States Code, Section 120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, Section 112, I acknowledge the duty to disclose to the Office all information known to me to be material to patentability as defined in Title 37, Code of Federal Regulations, Section 1.56 which became available between the filing date of the prior application and the national or PCT international filing date of this application:

Filing Date

Status

And I hereby appoint Christopher C. Dunham (Reg. No. 22031), Ivan S. Kavrukov (Reg. No. 25161), Norman H. Zivin (Reg. No. 25385), John P. White (Reg. No.28678), Robert D. Katz (Reg. No. 30141), Richard S. Milner (Reg. No. 33970) and Richard F. Jaworski (Reg. No. 33514), and each of them, all c/o Cooper & Dunham LLP, of 1185 Ave. of the Americas, New York, New York 10036 (Tel. 212 278-0400), my attorneys, each with full power of substitution and revocation, to prosecute this application, to make alterations and amendments therein, to receive the patent, to transact all business in the Patent and Trademark Office connected therewith, and to file any International Applications which are based thereon under the provisions of the Patent Cooperation Treaty. Please address all communications, and direct all telephone calls regarding this application, to Christopher C. Dunham, Registration No. 22,031, c/o Cooper & Dunham LLP, 1185 Ave. of the Americas, New York, N.Y. 10036, Tel. (212) 278-0400 I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application
Christopher C. Dunham (Reg. No. 22031), Ivan S. Kavrukov (Reg. No. 25161), Norman H. Zivin (Reg. No. 25385), John P. White (Reg. No.28678), Robert D. Katz (Reg. No. 30141), Richard S. Milner (Reg. No. 33970) and Richard F. Jaworski (Reg. No. 33514), and each of them, all c/o Cooper & Dunham LLP, of 1185 Ave. of the Americas, New York, New York 10036 (Tel. 212 278-0400), my attorneys, each with full power of substitution and revocation, to prosecute this application, to make alterations and amendments therein, to receive the patent, to transact all business in the Patent and Trademark Office connected therewith, and to file any International Applications which are based thereon under the provisions of the Patent Cooperation Treaty. Please address all communications, and direct all telephone calls regarding this application, to Christopher C. Dunham, Registration No. 22,031, c/o Cooper & Dunham LLP, 1185 Ave. of the Americas, New York, N.Y. 10036, Tel. (212) 278-0400 I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application
Christopher C. Dunham, Registration No. 22,031, c/o Cooper & Dunham LLP, 1185 Ave. of the Americas, New York, N.Y. 10036, Tel. (212) 278-0400 I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application
statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application
or any patent issued thereon.
Full name of sole or first joint inventorRYAN ANDERSEN
Inventor's signature
Citizenship U.S. Date of Signature
Residence 1035 Rural Avenue, Williamsport, PA 17701, U.S.A.

Post Office Address 1035 Rural Avenue, Williamsport, PA 17701, U.S.A.

Full name of RICHARD BAKER second joint inventor
Inventor's signature
Citizenship Date of Signature
Residence 930 Burren Drive, Alpharetta, GA 30004, U.S.A.
Post Office Address 930 Burren Drive, Alpharetta, GA 30004, U.S.A.
Full name of DANNY S. ELDER third joint inventor
Inventor's signature
U.S. Citizenship Date of Signature
198 Fairfield Center Road, Montoursville, PA 17754, U.S.A. Residence
198 Fairfield Center Road, Montoursville, PA 17754, U.S.A. Post Office Address
Full name of NORMAN WESLEY ZINCK, JR. fourth joint inventor
Inventor's signature
U.S. Citizenship Date of Signature
4055 Par 5 Drive, Sedalia, MO 65301, U.S.A. Residence
Post Office Address 4055 Par 5 Drive, Sedalia, MO 65301, U.S.A.